



A VAHLE DETO

History

SMG-Transceiver

 1965-1986 : Slotted Microwave Guide in Transrapid

VKS-Schleifleitung

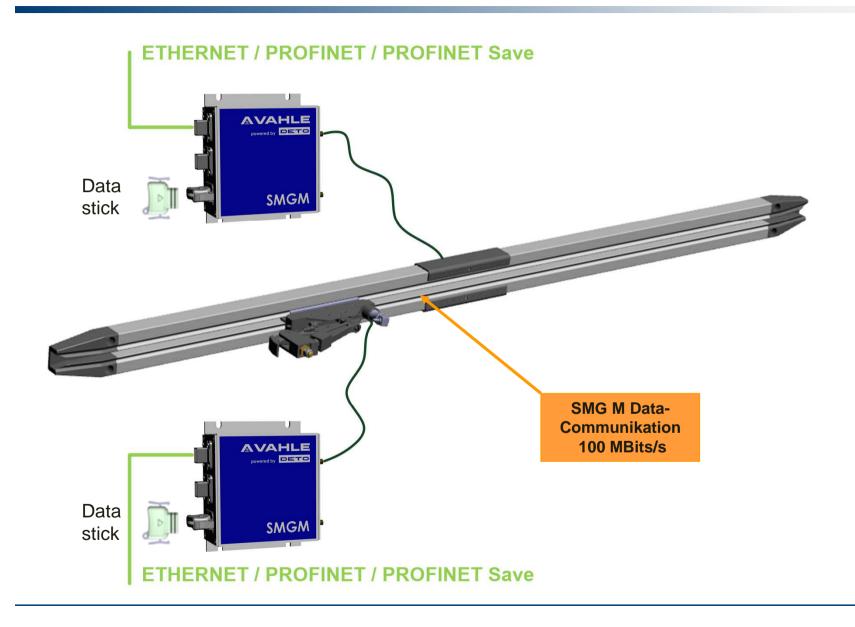
• 1986-1994 : first industrial experiences

 Since 1994: optimizing by Vahle

future: complete solutions

COILMASTER







advantages of SMGM

- ⚠ SMGM-profile is **flush** with **EMS-profile** 180x60 (C1)
- conductor rail system, position values and communication in one system (all-in-one solution)
- highest availability caused by slotted microwave
- **a** coexistent to other industrial RF signals and to itself
- **a** easy mounting (available for every VAHLE compact holder)
- uninteruptable communication independant from speed or gaps
- A guiding of mobile couplers reduces influence of EMS vehicle tolerances
- **cylcus time** lower than 16 ms



system comparison

	WIFI	RCOAX	SMGM
interference liability (in combination with other RF signals)	very high	high	no
availability	very low	low	very high
permited for EMC (by end customer)	no	decreasing acceptability	yes
costs	TCO high; frequency management necessary	TCO high; frequency management necessary	TCO low; frequency management not necessary

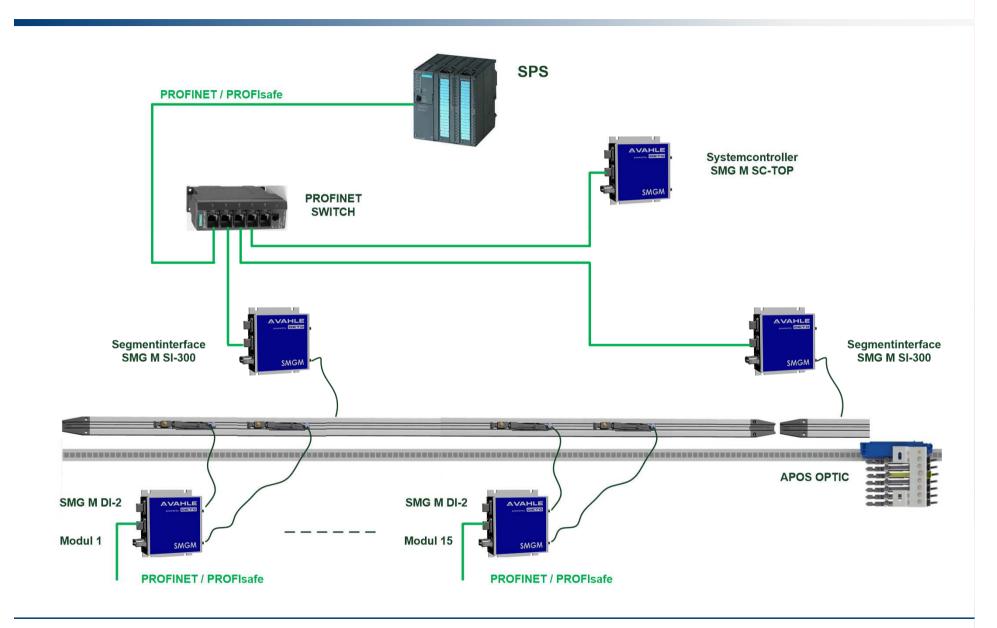


Description
 profile and transfer guide slots for guiding of mobile coupler for gaps and segment crossing maximal distance 6 mm includes RF termination
 stationary coupler separat equipment, so that it can be mounted everywhere in the segment
 compact hanger for every EMS profile (180x60 or 240x80) possible cunstruction will be initialized when project comes in availability ca. 20 weeks after order



mobile coupler gliding cap for guarantee immersion depth of "antenna" will be mounted on basis plate like known from brushes teflon strips only wear part of mobile coupler wearing cyclus is the same like known from brushes horizontal curves minimal radius 750 mm vertical curves mininal radius 2300 mm







	Description
AVAPILE SMGM	Stationary segment interface SMG M SI-300 - stationary transceiver with 100 MBit/s interface - one SI is been needed for one segment
AVAHLE SMGM	 Mobile device interface SMG M DI-2 mobile transceiver with 100 MBit/s interface planed as standalone component and implemented in VahleDeto frequency converter
AVAMLE SMGM	 Stationary system controller SMG M SC-TOP Webinterface for diagnostic SC filters the relevant datas for reducing latency and cyclus time

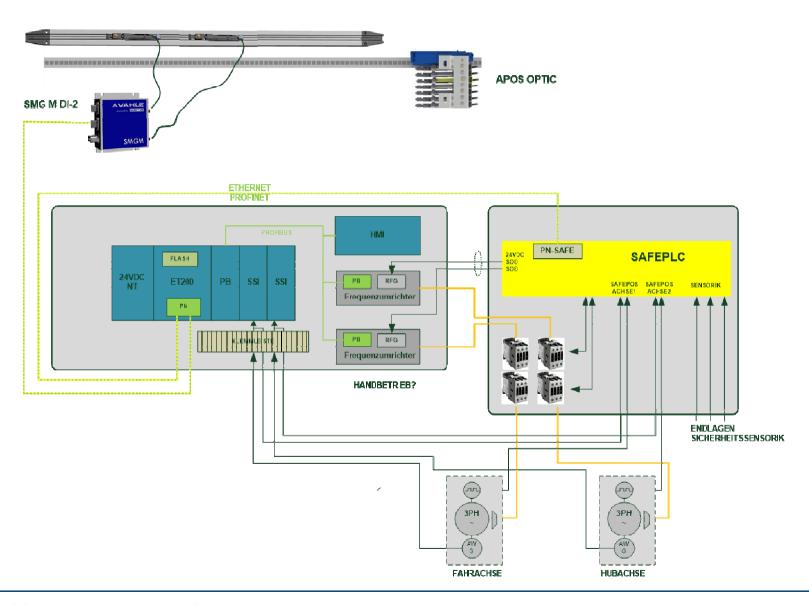


Technical parameter

- ⚠ HF-transmitter power: 0 dBm
- ⚠ Interface: Ethernet
- Datarate at the fieldbus: 100 MBit/s
- Range per segment: 300 m
- ♠ Date coupler per segment: 32
- ▲ IP protectio: IP54
- Minimal bending radii:
 - A Horizontal curves: 750 mm

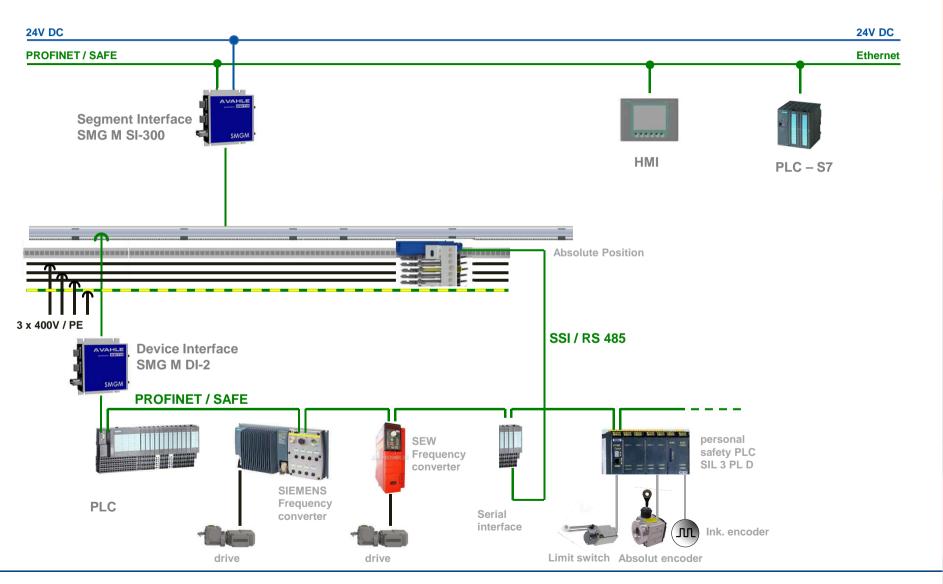






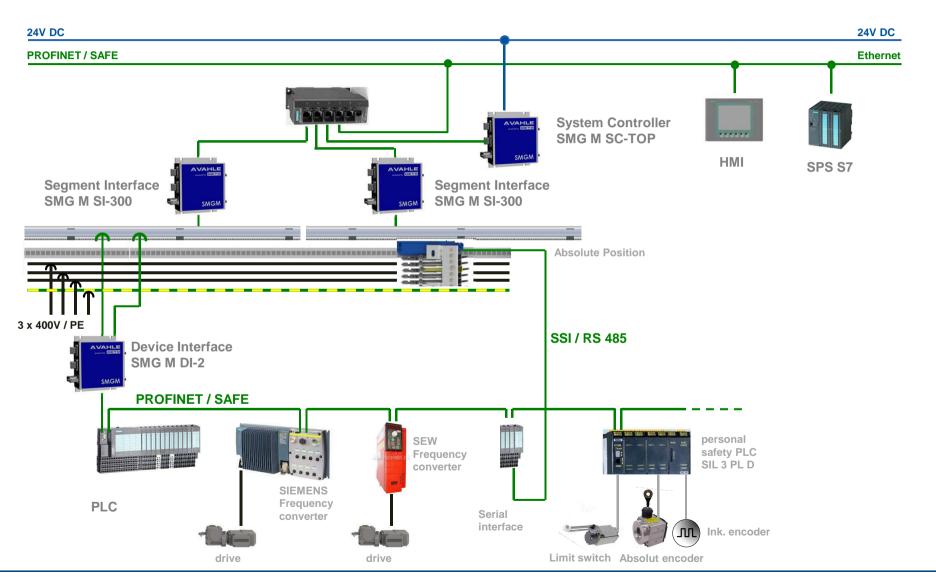
SMG M safe communication





SMG M safe communication "Point to Point"





SMG M safe communication "with different Segments"

#